

*reprint



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3912

Job Sheet 185770



Part No: 646.3912

Job Qty: 25 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C 1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	25 pcs	11/23/18	11/23/18	0.00	0.57	Waterjet - Flow		<i>a</i>
120	QC	25 pcs	11/23/18	11/23/18	0.00	0.00	QC2 Waterjet-1		<i>a</i>
130	QC	25 pcs	11/23/18	11/23/18	0.00	0.00	QC8-1		<i>EP</i>
140	Outsource	25 pcs	11/23/18	11/23/18			GRO002-VC	10	<i>CC 18-11-6</i>
150	Packaging	25 pcs	11/23/18	11/23/18	0.00	0.00	Packaging2		<i>NOV 21 2018</i>
160	QC	25 pcs	11/23/18	11/23/18	0.00	0.00	QC5		<i>NOV 23 2018 68</i>
170	Packaging	25 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-1	<i>CC 105 89</i>	<i>NOV 23 2018 89</i>
180	QC21-SA	25 Ea	11/23/18	11/23/18	0.00	0.00	QC21		<i>NOV 26 2018</i>

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O: *041612* Cat Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2

170 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MC1095S.020	C1095 Blue Tempered Spring Steel Sheet .020	.5000 sf (.02 ea)	110-Waterjet - Flow - 1	<i>S124371</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	MC1095S.020	1	6	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	1.000Inches ± 0.005	1.005 0.995		
2	Shim	2.900Inches ± 0.005	2.905 2.895		
3	Shim	0.020Inches ± 0.005	0.025 0.015		

646.3912

Plex 11/20/18 12:31 PM dart.tsimiklis.chrisoula

S124372

REV.N/C



Container No: S124372



Part: 646.3912

Job No: 185770

Serial No/Batch: S124372

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 532-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/21/18

NOV 21 2018
10A 11:00 AM
93



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Canada

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Container History for S124372

Change Date	By	Job	Part	Rev	Operation	Material	Chg	Serial No/Batch	Gross	Tare	Net	Len	Qty	Location	Status	Accounting Job	Defect	Type	Last Action	From	Shelf Date	Loaded	Active	Production Sent Flag
11/4/18 1:18 PM	Conway, Dereck	185770	646.3912		Waterjet - Flow - 1			S124372	0	0	0	0	0	Waterjet - Flow	WIP				Created at Control Panel			No	Yes	
11/4/18 1:18 PM	Conway, Dereck	185770	646.3912		Waterjet - Flow - 1			S124372	0	0	0	0	25	Waterjet - Flow	WIP				Production Recorded at Control Panel			No	Yes	
11/4/18 1:18 PM	Conway, Dereck	185770	646.3912		Waterjet - Flow - 1			S124372	0	0	0	0	25	Waterjet - Flow	Allocated				Production Update	S124371	11/4/18	No	Yes	
11/4/18 1:20 PM	Conway, Dereck	185770	646.3912		Waterjet - Flow - 1			S124372	0	0	0	0	25	QC2 Waterjet-1	Allocated				Loaded to Workcenter	S124371	11/4/18	Yes	Yes	
11/4/18 1:20 PM	Conway, Dereck	185770	646.3912		QC			S124372	0	0	0	0	25	QC2 Waterjet-1	Allocated				Record Operation	S124371	11/4/18	No	Yes	
11/4/18 1:20 PM	Conway, Dereck	185770	646.3912		QC			S124372	0	0	0	0	25	QC2 Waterjet-1	Allocated				Production Recorded at Control Panel	S124371	11/4/18	No	Yes	
11/4/18 1:20 PM	Conway, Dereck	185770	646.3912		QC			S124372	0	0	0	0	25	QC2 Waterjet-1	WIP				Container Full	S124371	11/4/18	No	Yes	
11/6/18 9:15 AM	Berniquez, Eric	185770	646.3912		QC			S124372	0	0	0	0	25	QC8-1	WIP				Loaded to Workcenter	S124371	11/4/18	Yes	Yes	
11/6/18 9:15 AM	Berniquez, Eric	185770	646.3912		QC			S124372	0	0	0	0	25	QC8-1	WIP				Record Operation	S124371	11/4/18	No	Yes	
11/6/18 9:15 AM	Berniquez, Eric	185770	646.3912		QC			S124372	0	0	0	0	25	QC8-1	WIP				Production Recorded at Control Panel	S124371	11/4/18	No	Yes	
11/6/18 9:15 AM	Berniquez, Eric	185770	646.3912		QC			S124372	0	0	0	0	25	QC8-1	WIP				Container Full	S124371	11/4/18	No	Yes	
11/6/18 10:50 AM	Tsimiklis, Chrisoula	185770	646.3912		QC			S124372	0	0	0	0	25	GRO002-VC	WIP				Sent to Subcontract - 827	S124371	11/4/18	No	Yes	



Dart Hawkesbury
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Container Trace

S124372 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S124371	S084057	Stock	MC1095S.020	Receive sf	100	11/4/2018 1:17 PM	0.500	sf	MAT019					
S124372	S124371	Allocated	MC1095S.020	Waterjet - Flow - 1	110	11/4/2018 1:18 PM	0.500	sf	Waterjet - Flow		185770	Waterjet - Flow		

S124372 Details

Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
646.3912	QC		WIP	25.000	0.000	11/4/2018 1:19 PM	Dereck Conway	185770	GRO002-VC	S124372

Plex 11/20/2018 12:32 PM Dart.tsimiklis.chrisoula



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PURCHASE ORDER **PO041612**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041612
PO Date: 11/6/18
Due Date: 11/14/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments: ** Confirm date of delivery **

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185770	646.3912	Shim Issue P/O: _____ Cat Plating, CAD PLATE PER QQ- P-416, TYPE II, CLASS 2, CL2	Firmed	-	11/14/18	25 pcs	0 pcs	25 pcs	\$14.75/pcs	\$368.75
							NOV 21 2018				
							NOV 16 2018				
							NOV 17 2018				
2	185769	646.3910	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ- P-416, TYPE II, CLASS 2, CL2	Firmed	-	11/14/18	24 pcs	0 pcs	24 pcs	\$14.75/pcs	\$354.00
							NOV 16 2018				
							NOV 17 2018				
3	178665	RBW6205G09132-3G-9	Arm Weldment -Issue P/O to GROUPE ALTECH: P/O _____ -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	11/14/18	6 pcs	0 pcs	6 pcs	\$15.95/pcs	\$95.70
							NOV 16 2018				
							NOV 17 2018				
Grand Total:										\$818.45	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/7/18 11:44 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(014190-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014190 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-Nov-2018		Aman		041612 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	646.3912 Rev.	646.3912 ✓ CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2	CADMIUM CH	25	25 ✓	0	0	0
2	646.3910 SHIM Rev.	646.3910 SHIM ✓ CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	24	24 ✓	0	0	0
3	RBW6205G09132-3G-9 Rev.	RBW6205G09132-3G-9 ✓ CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	6	6 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

